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DSI 9814-011
Job Sheet 189127



7583

Part No: DSI 9814-011

Job Qty: 1 pcs

Part Name: Replacement Lower Hinge



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/18/19

Job Tracking No:

Due Date: 1/21/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DSI 9814-011 REV.A IPP REV:A NEW ISSUE JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		1/21/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

JAN 21 2019 8:06 AM DAS

LA
ART
AEROSPACE

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Container No: S146082
Part: DSI 9814-011
Job No: 189127
Serial No/Batch: S146082
Revision: A
Inspector:
Exp Date:
Instructions:

Date: 01/21/19

120	QC 4	1 pcs	1/21/19	0.00 0.00	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	DAS
					QC 4 - 69	69
					QC 4 - 9	9-88
					QC 4 - 46	69
130	Packaging 3-1 - Stock - B4B	1 pcs	1/21/19	0.00 0.00	Packaging 3 - 1 - B4B	JAN 2 1 2019
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
140	DC - 1 - B4B	1 pcs	1/21/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	DAS
150	QC 21 - FG	1 pcs	1/21/19	0.00 0.00	QC 21 - FG - 21	21
					QC 21 - FG - 70	9-88

Part Op 130 - Identify and pack for shipping as per PPP DSI 9814-011 Location: _____
 Descriptions: 140 - (Document Control) Photocopy blue file and create labels as per PPP DSI 9814-011 chg 001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3957-043	Hinge Assembly, Door LH Lower	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5140918
MS21042L3	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5132364
MS24665-212	Cotter Pin	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5125084
MS24693-S275	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	2661
NAS1149C0363R	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5132615

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3957-043	1	12	0
	MS21042L3	2	2,173	0
	MS24665-212	1	124	0
	MS24693-S275	2	90	0
	NAS1149C0363R	2	687	0

Part Specifications

Specifications could not be found.